This is the peer reviewed version of the following article:

Milošević, Milica V., Radoičić, Marija, Ohara, Satoshi, Abe, Hiroya, Spasojević, Jelena, Mančić, Lidija, Šaponjić, Zoran, "Advanced photocatalysis mediated by TiO2/Ag/TiO2 nanoparticles modified cotton fabric" in Cellulose (2023-04-01), https://doi.org/10.1007/s10570-023-05165-0

Advanced photocatalysis mediated by TiO₂/Ag/TiO₂ nanoparticles modified cotton fabric Milica Milošević a, Marija Radoičić a,*, Satoshi Ohara b, Hiroya Abe b, Jelena Spasojević a, Lidija Mančić ^c, Zoran Šaponijć ^d ^a University of Belgrade, Vinča Institute of Nuclear Sciences - National Institute of the Republic of Serbia, Mike Petrovića Alasa 12 - 14, 11351 Vinča, Belgrade, Serbia. ^b Joining and Welding Research Institute, Osaka University, Mihogaoka 11 - 1, Ibaraki, Osaka 567 - 0047, Japan. ^c Institute of Technical Sciences of the Serbian Academy of Sciences and Arts, Kneza Mihaila 35, 11000 Belgrade, Serbia. ^d Institute of General and Physical Chemistry, Studentski trg 12/V, 11158 Belgrade, Serbia. * Corresponding author: Marija Radoičić, University of Belgrade, Vinča Institute of Nuclear Sciences - National Institute of the Republic of Serbia, Mike Petrovića Alasa 12 - 14, 11351 Vinča, Belgrade, Serbia. E-mail address: mradoicic@vin.bg.ac.rs. The author's e-mail addresses: Milica Milošević: milicam@vin.bg.ac.rs Satoshi Ohara: ohara@jwri.osaka-u.ac.jp Hiroya Abe: h-abe@jwri.osaka-u.ac.jp Jelena Spasojević: jelenas@vin.bg.ac.rs Lidija Mančić: lidija.mancic@itn.sanu.ac.rs Zoran Šaponjić: zsaponjic@iofh.bg.ac.rs

41 Abstract

42 43

44 45

46

47

48

49

50

51

52 53

54

55

56

57

58

59

60 61

62

Novel cotton-based TiO₂/Ag/TiO₂ nanocomposites for wastewater treatment were developed by fine chemical synthesis path with the goal of coping with wastewater issues and environmental remediation. The photocatalytic performances of nanocomposites were tested during photodegradation processes of RB, AO7 and MR under simulated solar light. Double- and single-loaded nanocomposites were synthesized by a simple bottom-up approach implying *in situ* photoreduction of Ag⁺ ions on the surface of TiO₂ NPs previously deposited on cotton fibers from colloids.

The spherical-like colloidal TiO₂ NPs (4.5 nm) and TiO₂/Ag NPs (8 nm) and the formation of uniform TiO₂/Ag and TiO₂/Ag/TiO₂ nano-coatings on cotton fibers were examined by TEM and FESEM. The reduction of Ag⁺ ions on TiO₂ surface was undoubtedly proven by the appearance of SPR band of Ag NPs in UV/Vis spectra. Raman spectroscopy clearly confirmed the presence of anatase TiO₂ in nanocomposites. Quantitative determination of TiO₂ and Ag in nanocomposites was accomplished using EDX and ICP – OES.

The cotton-based TiO₂/Ag/TiO₂ nanocomposite showed the highest photocatalytic efficiency (> 90%) and maintained its removal efficiency after three reuse cycles, indicated its exceptional photochemical ability. The initial idea of improved photocatalytic performances of a TiO₂ NPs double-layer with immobilized Ag NPs was justified as the TiO₂/Ag/TiO₂ processed sample contributed additional binding sites for dye molecules. Considering that the photocatalytic activity of the cotton-based TiO₂ and TiO₂/Ag samples was practically imperceptible, it can be assumed that the synthesized Ag NPs act predominantly as electron traps in the double-loaded synthesized system.

63 64

Abbreviation

- 67 NPs nanoparticles
- 68 CO control control cotton fabric
- 69 CO+TiO₂ TiO₂ NPs modified cotton fabric sample
- 70 CO+TiO₂/Ag TiO₂/Ag NPs modified cotton fabric composite
- 71 CO+TiO₂/Ag/TiO₂ TiO₂/Ag/TiO₂ NPs modified cotton fabric composite
- 72 RB Rhodamine B
- 73 AO7 Acid Orange 7
- 74 MR Methyl Red
- 75 TEM Transmission Electron Microscopy
- 76 FESEM Field Emission Scanning Electron Microscopy
- 77 EDX Energy Dispersive X-ray Spectroscopy
- 78 ICP OES Inductively Coupled Plasma Optical Emission Spectroscopy
- 79 UV/Vis Ultraviolet/Visible Spectroscopy
- 80 DRS Defuse Reflectance Spectra

- 81 AOPs advanced oxidation processes
- 82 PD photocatalytic degradation
- C_0 the initial concentration of the dye solution (*zero point*)
- 84 C concentration of the dye solution in the selected illumination time interval
- 85 CB conduction band
- 86 VB valence band
- E_f Energy of Fermi level
- 88 E_{SPR} Energy of surface plasmon resonance
- 89 e⁻ electrons
- h^+ holes
- 91 SPR surface plasmon resonance
- 92 Xe xenon

1. Introduction

The current emphasis on environmental safety and wastewater issues raises increasing awareness and demands for the treating of residual water polluted by various dyes (e.g. from the textile, paper, cosmetic and pharmaceutical industries). In addition to the significant influence, especially of textile dyes, on the aesthetic quality of water bodies, there is also an increase in the biochemical and chemical oxygen demand, undermining photosynthesis, provoking serious problems for plant and aquatic life as well as to human health disorders that cause toxicity, mutagenicity and carcinogenicity (Khataee and Kasiri 2010; Lellis *et al.* 2019). The significant importance of these concerns gave rise to strict mandates respecting wastewater issues related to their treatment technologies, including AOPs (Khataee and Kasiri 2010; Julkapli *et al.* 2014; Anwer *et al.* 2019; Yaseen and Scholz 2019).

The AOPs appear to be one of the most effective processes for treating organic pollutants in wastewater (Khataee and Kasiri 2010; Ghime and Ghosh 2020). Among AOPs, heterogeneous photocatalysis using TiO₂ nanocrystals has undoubtedly become one of the most frequently used system for the dye degradation treatment, due to the simple synthesis of TiO₂ NPs, their low cost, photostability, photocorrosion resistance and non-toxic and inert nature. In general, bare semiconductive TiO₂ nanomaterials (without doping and structural modification) are capable of decomposing organic compounds into their simpler forms and/or mineralize them to CO₂ and H₂O but only under the UV part of sunlight irradiation. Interest in tailoring the optical properties of TiO₂ by doping with impurity elements (metal/nonmetal) in order to improve its photosensitivity and photocatalytic activity in the visible wavelength range has not diminished recently (Kapilashrami *et al.* 2014). On the other hand, there is another way to improve its photocatalytic efficiency which implies loading the TiO₂ systems with a noble metal. This approach is based on the fact that the E_f of noble metals is usually lower than the energy of CB of the TiO₂ semiconductor (Linsebigler *et al.* 1995; Kamat 2002; Chiarello *et al.* 2010). Thus, photogenerated

e⁻ from the CB of TiO₂ can migrate and be captured by the noble metal. At the same time, photogenerated h⁺ in the VB of TiO₂ are available to participate in oxidative photocatalytic degradation processes. In general, the recombination of photogenerated charges in TiO₂ is suppressed in this way, which enables a higher photocatalytic efficiency of TiO₂.

The target spot in the photodegradation processes is the dye chromophore, as it represents the part of the molecule (an unsaturated group, e.g. azo, keto, nitro) where absorption proceeds and where excitation causes major changes in geometry or electron density of the molecule (Chakraborty 2014; Kuball *et al.* 2017). Based on the chromophore structure, synthetic dyes are classified into reactive, basic, direct, solvent and vat dyes and divided into subcategories: thiazine, xanthene, azo, anthraquinone and triarylmethane, among others (Anwer *et al.* 2019). RB, a basic cationic dye, is the most dominant colorant in the xanthene group of dyes, while AO7 and MR belong to anionic monoazo acid dyes.

The preparation of surface-modified textile fabrics with various types of metal-oxides and metal NPs, primarily in the last two decades, has opened up the possibility for manufacturing so-called high-added-value textile products. Such a technological approach encounters plentiful obstacles related to the method of synthesis, the deposition procedure and the concentration of the used metal and/or metal-oxide NPs. Therefore, there is still a plenty of room for improvement the efficiency and stability of such textile-based nanocomposite materials.

The mechanical, chemical, photochemical and thermal stability of textile materials made these materials adequate support for composite particles. Multifunctionality and far-reaching use of the resulting textile nanocomposites (self-cleaning, antimicrobial activity, UV protection, superhydrophilicity/superhydrophobicity, etc.) is extensively recognized (Morones *et al.* 2005; Zhang *et al.* 2007; Dastjerdi and Montazer 2010; Montazer *et al.* 2011; Mihailović *et al.* 2011; Radetić 2013a, b; Rivero *et al.* 2015; Milošević *et al.* 2017) and their potential was used within this research.

In our previous work, we engineered a multifunctional textile nanocomposite material based on polyester fabric modified with separately synthesized sequentially deposited Ag and TiO₂ NPs. This study revealed that the presence of Ag NPs considerably affects the antimicrobial efficiency and photodegradation activity of TiO₂ (Mihailović *et al.* 2011).

The topic of this study was advanced photocatalysis mediated by composite TiO₂/Ag/TiO₂ NPs deposited on cotton fabric, including bottom-up synthesis, detailed structural, optical and morphological characterization in addition to examination its photocatalytic efficiency and reusability in the process of textile dyes decomposition (RB, AO7 and MR). The bottom-up synthesis approach implied *in situ* photoreduction of Ag⁺ ions on the surface of TiO₂ NPs previously deposited from a colloidal dispersion to the surface of cotton fibers. Immobilized Ag NPs, which behave as electron scavengers, can enhance the photocatalytic efficiency of TiO₂ NPs. The photocatalytic efficiency was tested as a function of the amounts of Ag and TiO₂ NPs and their order of deposition as well as a function of the stability of such a textile-based nanocomposite

system. To the best of our knowledge, the synthesis of cotton fabric modified with composite TiO₂/Ag/TiO₂ NPs in the proposed manner was performed here for the first time.

2. Experimental

2.1. Textile material

The cotton woven fabric (desized & bleached, 117.5 g/m², 27 ends/cm, 52 picks/cm, thickness of 0.26 mm) was used as undercoat within this research. The fabric was cleaned of surface impurities before finishing with TiO₂/Ag NPs as described elsewhere (Milošević *et al.* 2013). The control sample (CO control), used in this research, refers to a cotton fabric sample.

2.2. Synthesis of nanocomposite textile materials (photocatalysts)

- Synthesis of photocatalysts, including TiO₂ NPs modified cotton fabric sample (CO+TiO₂), TiO₂/Ag NPs modified cotton fabric composite (CO+TiO₂/Ag) and TiO₂/Ag/TiO₂ NPs modified cotton fabric composite (CO+TiO₂/Ag/TiO₂), was carried out using a simple bottom-up approach through the following steps:
- 177 1) Synthesis of TiO₂ NPs.
 - 2) Finishing of cotton fabric with TiO₂ NPs by dip-coating method.
 - 3) *In situ* synthesis of Ag NPs on the surface of TiO₂ NPs previously deposited on cotton fabric from colloids.
 - 4) Formation of TiO₂/Ag/TiO₂ sandwich nanostructure.

In that manner, the following materials were synthesized through specified steps: CO+TiO₂ (steps 1 and 2), CO+TiO₂/Ag (steps 1, 2 and 3) and CO+TiO₂/Ag/TiO₂ (steps 1, 2, 3 and 4).

All chemicals used for synthesis were commercial analytical quality products (*J. T. Baker*, *Fluka*, *Kemika*, *Reanal* – specified in the *Supplementary Information*) and were used as received without any further purification. *Milli-Q* deionized water was used as a solvent.

2.2.1. Synthesis of colloidal TiO₂ NPs

A brief overview of the two-step synthesis implied: 1) dropwise addition of cooled TiCl₄ to cooled water and dialysis against water until the pH of the solution reached 3.5, thereby achieving the formation and slow growth of amorphous TiO₂ NPs ($d \sim 4.5$) (Rajh *et al.* 1998) and 2) thermal treatment in reflux (60 °C, 16 h), which manages the amorphous-to-crystalline transformation of anatase and consequently enhances the potential photocatalytic efficiency of the generated NPs ($d \sim 6$ nm). The particles obtained in this manner were used in all further synthesis routes. A synthesis setup for TiO₂ NPs is described in detail in the aforementioned literature (Rajh *et al.* 1998).

2.2.2. Synthesis of colloidal TiO₂/Ag NPs

In order to monitor and evaluate the photoreduction efficiency of Ag^+ ions on the surface of TiO₂ NPs and the formation of TiO₂/Ag NPs in the liquid phase, the prepared reaction system was illuminated with a xenon (Xe) lamp and the UV spectra of the obtained dispersion were recorded at a precisely defined illumination time. Namely, the reaction mixture (15 ml) was gained by mixing the following solutions: 1) alanine (1.5×10^{-2} M), 2) colloidal TiO₂ dispersion in HNO₃ (7×10^{-3} M), 3) AgNO₃ (4.5×10^{-3} M) and 4) CH₃OH (0.1 M). The prepared system was transferred to a quartz vessel, closed with a rubber septum and bubbled in a argon stream for 20 min. Thereafter, the solution was illuminated with a Xe lamp while taking aliquots at certain time intervals (0, 60 min, 70 min, 90 min, 105 min, 135 min). The optical properties were monitored by measuring the absorption spectra and the illumination was performed until the complete reduction of Ag^+ ions, wich is justified in the absorption spectra.

2.2.3. Finishing of cotton fabric with TiO₂ NPs

Finishing of cotton fabric with TiO₂ NPs was fulfilled by dip-coating method according to a modified synthesis procedure used in our previous study (Milošević *et al.* 2014). Namely, 1.0 g of cotton fabric was immersed into 30 mL of 0.1 M colloidal TiO₂ dispersion for 5 min. After drying in an oven (40 °C), the sample was rinsed twice (5 min) with distilled water. Subsequently, the fabric was dried again at the same temperature.

2.2.4. Photoinduced in situ synthesis of Ag NPs onto TiO₂ NPs single-layer modified cotton surface

The Ag NPs were synthesized by *in situ* photoreduction of Ag⁺ ions on the surface of TiO₂ NPs previously deposited on cotton fabric in a similar manner as in our earlier research (Milošević *et al.* 2013, 2014). In the course of photoreduction, an ULTRA-VITALUX lamp (300 W, *Osram*) was used, which simulates sun-like irradiation, with a spectral radiation power distribution between 300 and 1700 nm (photometrical data: UVB 280-315 nm 3.0 W, UVA 315-400 nm 13.6 W, while the rest is visible and infrared light).

The cotton fabric modified with TiO_2 NPs (1.0 g) was immersed in a alanine solution (0.1333 g / 40 mL H₂O) for 10 min. On the other hand, a solution containing HNO₃ (58 mL, pH 3), AgNO₃ (0.015 M, 150 μ L) and CH₃OH (0.4 mL) was assembled. The prepared solution is added to the alanine solution with the immersed fabric and mixed. The glass vessel was covered with a quartz glass disc and sealed with parafilm. Through a teflon hose inserted into the glass, the system is saturated with argon stream for 20 min and subsequently illuminated for 10 min. The distance between the lamp and the sample was set at 26 cm. After illumination, the fabric was dried at room temperature, rinsed with distilled water (900 mL, 15 min) and likewise dried at room temperature.

Argon (*Messer Tehnogas*), used to remove oxygen during the photoreduction process, was of high purity (99.5%).

2.2.5. Double-layer deposition of TiO_2 NPs onto previously synthesized TiO_2/Ag nanocomposite modified cotton surface

The fresh finishing of the cotton fabric with TiO_2 NPs was carried out by dip-coating method. 0.5 g of cotton fabric modified with TiO_2/Ag NPs was immersed into 0.1 M TiO_2 colloidal solution (15 mL) for 5 min. Thereafter, the sample was dried in an oven (40 °C), subsequently rinsed twice (5 min) with distilled water and dried again in the oven (40 °C).

2.3. Methods

2.3.1. TEM analysis

The shape and size of the synthesized colloidal TiO_2 and TiO_2/Ag NPs were determined by TEM using a *JEOL 100CX* device operating at 100 kV.

2.3.2. FESEM and EDX analyses

The surface morphology of the cotton fabric, previously and after nanofinishing with TiO₂/Ag NPs, was examined using Field Emission Scanning Electron Microscopy (FESEM, *Hitachi SU-70*) operating at 5 kV. The samples were fixed on an Al holder with C tapes and coated with a thin film of Au/Pd (85/15) prior to the analysis. In order to examine the surface elemental composition of nanocomposite textile materials, Energy Dispersive X-ray Spectroscopy (EDX, *Oxford Instruments*) was applied. The EDX analysis was carried out by the FESEM and operated at 15 kV. Fixed samples on an Al holder using C tapes were coated with a thin layer of C before analysis. Treatment options were as follows: all elements were analysed (normalized), repeat times = 3; standard: C (CaCO₃), 1999/06/01, O (SiO₂) 1999/06/01, Ti (Ti) 1999/06/01, Ag (Ag) 1999/06/01.

2.3.3. Raman analysis

The structural fingerprint of TiO₂ was provided by Raman analyses. Raman spectra excited by a diode-pumped solid-state laser (at an excitation wavelength and filter of 532 nm and laser power level of 10.0 mW) were collected on a *Thermo Scientific DXR Raman Microscope* equipped with a research optical microscope and a CCD detector. The laser beam was focused onto the sample placed on a X-Y motorized sample stage using a 10× objective magnification. The scattered light was analyzed by a spectrograph with a grating of 900 lines/mm. The exposure time was 30 s

with a number of exposures of 10. The instrument aperture was a 50 μ m pinhole. The fluorescence correction was estimated by a polynomial fitting order of 5.

2.3.4. XRD analyses

The crystallographic structure of samples (CO, CO+TiO₂/Ag/TiO₂) was acquired by X-ray powder diffraction (XRD) measurements using a Philips PW 1050 diffractometer with Ni-filtered Cu-K_{λ} radiation (λ = 1.5418 Å). The diffraction intensity was measured by the scanning technique (a step size of 0.05° and a counting time of 50 s per step).

2.3.5. ICP - OES analysis

The total content of deposited Ti and Ag on the examined samples was determined by Inductively Coupled Plasma - Optical Emission Spectroscopy (ICP - OES) with a *Thermo Scientific ICAP 7600* instrument. A sample (0.04 g) was immersed in concentrated H₂SO₄ (60 mL) and heated moderately to 60 °C. In the case of the CO+TiO₂ sample, complete fabric degradation was followed by total carbonization after 45 min. Otherwise, in respect of CO+TiO₂/Ag and CO+TiO₂/Ag/TiO₂ fabrics, 2 mL of HNO₃ (1:1) was subsequently added and a clear homogenous solution was obtained after a total of 30 min. All samples were diluted 10× prior to the analysis.

2.3.6. UV/Vis analysis

 The absorption intensities of the dyes for the photocatalytic activity test measurements are examined using a UV/Vis with a *Thermo Scientific Evolution 600* UV/Vis spectrophotometer. The reference dyes intensities were as follows: $\lambda_{max} = 554$ nm (RB), $\lambda_{max} = 485$ nm (AO7) and $\lambda_{max} = 520$ nm (MR). The same device was used to monitor the absorption properties of the TiO₂/Ag NPs colloidal dispersion for different illumination times.

 The deposition of Ag NPs on the surface of the nanocomposite samples was followed by UV/Vis reflectance analysis. Reflectance spectra were obtained with a *Datacolor Spectralflash SF* 300 spectrophotometer under illuminant D₆₅ using a standard 10° observer.

2.3.7. Photocatalytic activity test

The photocatalytic performances of the synthesized samples were examined by following the degradation capacity of the test dye molecules under simulated solar light: RB, AO7 and MR. The photodegradation of the investigated dyes is monitored by the concentration changes (C/C₀) of dyes as a function of the illumination time. Aqueous solutions of 10 mg/L of RB and AO7 were prepared at 25 °C with short-time stirring, while the same concentration of MR was prearranged in HCl (1 mol/L, 50 mL) with continuous stirring at 60 °C for 120 min. The experimental setup for the photocatalytic activity test was as follows. The sample (0.5 g), previously cut into pieces

(approx. 1×1 cm²), was immersed in an aqueous dye solution (50 mL, 10 mg/L, pH_{RB} = 5.00, pH_{AO7} = 5.25, pH_{MR} = 1.40). Before illumination, such an assembled system was stirred (3 rpm) in the dark for 15 min to establish adsorption-desorption equilibrium (*zero point*). The photocatalytic performances of the nanocomposites were examined by following the decolourization efficiency of the test dye molecules, where aliquots were taken at the exact illumination time: zero point (0 h) and after 60, 120, 180, 240 and 300 min for RB and AO7 as well as after 20, 40, 60, 80, 100 and 120 min for MR. The sampling volume was 1 mL. The distance between the lamp (ULTRA-VITALUX lamp, 300 W, *Osram, described in detail in section 2.2.2.*) and the samples was set to 30 cm, while the optical power measurements (*R-752 Universal Radiometer Readout*, sensor model: *PH-30 DIGIRAD*) showed a value of 30 mW/cm². Photolysis of all three dyes was insignificant (less than 1% during the total illumination time) and the same trend was maintained in the system with the CO control sample. The schematic representation of the photocatalytic setup is given in the *Supplementary Information (Fig. 1)*.

The percent of photocatalytic degradation (PD) was estimated according to the following expression:

$$PD(\%) = \frac{C_0 - C}{C_0} \cdot 100$$

where C_0 is the initial concentration of the dye solution (*zero point*) and C is the concentration of the dye solution in the selected illumination time interval.

In the course of the photocatalytic performances, *the reusability* was also examined. Namely, the reuse test was carried out in three cycles as follows. After performing the primary photocatalytic activity test (described above), the samples were dried at room temperature. Subsequently, each reuse cycle was performed in the same manner as the primary test (before recycling), only with the sampling difference: aliquots were taken at the zero point (0h) and at the end of each cycle (300 min for RB and AO7 and 120 min for MR). Between cycles, the samples were dried at room temperature. The chemical structures of RB, AO7, and MR are given in *Figs*. 6 - 8.

3. Results & Discussion

Colloidal TiO₂ and TiO₂/Ag NPs

With an aim to successfully deposit Ag NPs on the surface of cotton fibers, formerly modified with TiO₂ NPs, we have predefined the conditions in the process of reduction of Ag⁺ ions on the surface of colloidal TiO₂ NPs. Before deposition the NPs to the cotton fabric and forming the nanocomposites, both TiO₂ and TiO₂/Ag NPs were synthesized and characterized.

3.1. Morphological properties

The shape, size and size distribution of colloidal TiO₂ NPs (before Ag photodeposition) and composite TiO₂/Ag NPs were fully defined using TEM. Representative TEM micrographs of these NPs and corresponding particle size distributions are presented (*Fig. 1*).

The faceted TiO₂ NPs with a narrow particle size distribution and with most dimensions of 4.5 nm were obtained ($Fig.\ 1c$). The uniformity and narrow size distribution of the aggregated TiO₂/Ag NPs, mostly 8 nm in size, was also proven ($Fig.\ 1d$).

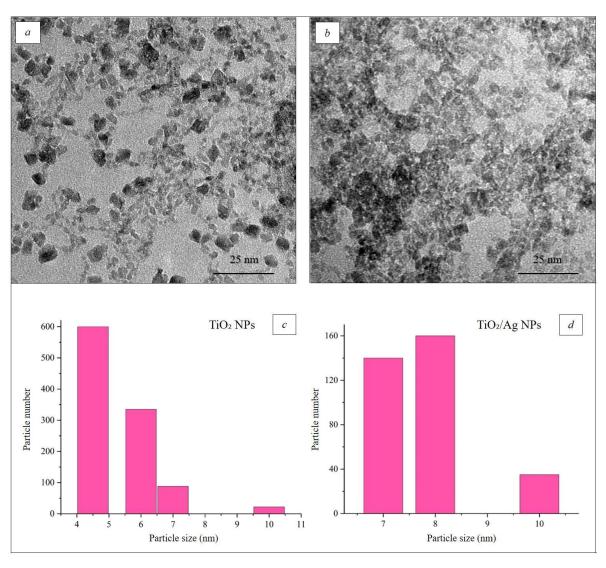


Fig. 1. The TEM micrographs of colloidal TiO_2 (a) and TiO_2/Ag NPs (b) and the appropriate particle size distributions (c and d).

3.2. Optical properties

The colloidal TiO₂ NPs, surface modified with the amino-acid alanine, were illuminated in the presence of Ag⁺ ions and methanol as a hole scavenger. The absorption spectra of these NPs, along with the TiO₂/Ag NPs colloidal dispersion obtained for different illumination times, are presented (*Fig. 2*).

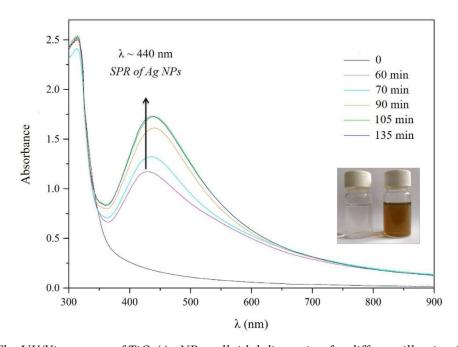


Fig. 2. The UV/Vis spectra of TiO_2/Ag NPs colloidal dispersion for different illumination times.

Before illumination, only the absorption corresponding to the colloidal TiO_2 NPs surface modified with alanine was observed. However, after 60 min of illumination of TiO_2 /Ag NPs colloidal dispersion, the characteristic surface plasmon resonance (SPR) of Ag NPs appeared at \sim 440 nm. Further illumination of the colloidal dispersion led to a significant increase in the intensity of the plasmon peak due to the additional reduction of Ag^+ ions, reaching its maximum value after 105 min for the applied concentration. Additional illumination didn't increase the intensity of the SPR peak, which would indicate a complete reduction of the present Ag^+ ions. The inset in *Fig. 2* clearly shows the yellow/brownish colour of the transparent and stable colloidal dispersion of TiO_2 /Ag NPs, attributed to the SPR of Ag NPs only of a few nanometres in size (Rivero *et al.* 2015). Likewise, in *Fig. 2*, the half-width at half-height of the Ag SPR band increases with increasing illumination time (*redshift*). Namely, the resulting changes in optical properties were caused by an increase in the size of TiO_2 /Ag NPs due to the amount of reduced Ag^+ ions on the surface of TiO_2 NPs and, consequently, their agglomeration level.

Chemical interaction between individual components, as well as potential binding structure of Ag to the surface of alanine modified colloidal TiO₂ NPs (Fig. 4, Fig. 5 in Supplementary Information) is part of our previous investigation published in a reference Milošević et al., 2014.

Nanocomposites

 The characterization of the obtained CO+TiO₂, CO+TiO₂/Ag and CO+TiO₂/Ag/TiO₂ nanocomposites and a systematic examination of the photocatalytic activity testing is given below.

3.3. Morphological properties, EDX and ICP – OES analysis

The surface morphology of cotton fibers coated with TiO₂/Ag and TiO₂/Ag/TiO₂ NPs was analysed by FESEM (*Fig. 3*). Comparing the FESEM images of the smooth surface of cotton fibers and the NPs-modified fibers, it is obvious that NPs deposition significantly impacts the surface morphology of cotton fibers. Namely, a strong effect is manifested by the formation of uniform TiO₂/Ag and TiO₂/Ag/TiO₂ nano-coatings on the surface of the cotton fiber with a narrow particle size distribution, whose average dimensions of approximately 10 nm are in good agreement with TEM analysis.

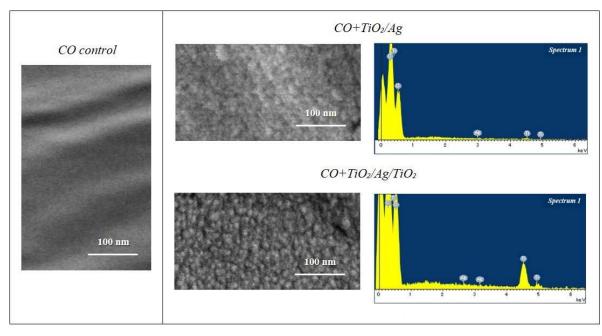


Fig. 3. The FESEM micrographs of cotton fiber (CO control) and cotton fibers coated with TiO₂/Ag and TiO₂/Ag/TiO₂ NPs along with their respective EDX spectra.

The surface elemental analysis (submitted in *Fig. 3*, *Table 1*) revealed that the subsequent deposition of TiO₂ NPs on the CO+TiO₂/Ag sample reflected in the increased Ti concentration in the order of magnitude. On the other hand, a manifested decrease in Ag concentration in the CO+TiO₂/Ag/TiO₂ (double-layer) sample was expected, considering that the EDX mode of FESEM is a surface-responsive technique.

4	2	0
7	_	v

Element	CO+TiO ₂ /Ag	CO+TiO ₂ /Ag/TiO ₂		
	Atomic concentration [%]			
Ti	0.47	4.90		
Ag	0.06	0.01		

The total content of deposited Ti and Ag on the examined samples was determined by ICP - OES measurements. The obtained results showed almost the same quantity of Ti in samples with TiO2 single-layer deposition: CO+TiO2 (5595.0 \pm 45.0 $\mu g/g$) and CO+TiO2/Ag (5549.0 \pm \pm 62.0 $\mu g/g$), thus proving the reproducibility of the applied synthetic approach and the stability of the TiO2 NPs coatings on the surface of cotton fibers before and after Ag deposition during the photoreduction process. The subsequent deposition of TiO2 NPs, the CO+TiO2/Ag/TiO2 sample, was confirmed by the doubled amount of Ti in the mentioned sample (11191.0 \pm 93.0 $\mu g/g$), compared to the CO+TiO2/Ag sample (5549.0 $\mu g/g$). The presence of Ag was proven in both samples: CO+TiO2/Ag (217.0 \pm 31.0 $\mu g/g$) and CO+TiO2/Ag/TiO2 (170.5 \pm 15.5 $\mu g/g$). A slight difference in the measured amount of Ag fits well with the calculated standard deviations.

3.4.Structural analysis

The structural fingerprint of TiO₂ in the synthesized nanocomposites was obtained by Raman spectroscopy. The Raman spectra of CO+TiO₂, CO+TiO₂/Ag and CO+TiO₂/Ag/TiO₂ samples with assigned vibrations are presented in *Fig. 4*. The Raman spectra of the CO+TiO₂ sample is dominated by peaks characteristic for cellulose macromolecules that comprise cotton material. Namely, typical bands of neat cellulose are defined as follows. The most intensed bands, observed at 2897 and 1096 cm⁻¹, indicate CH and CH₂ stretching in cellulose macromolecules (Eronen *et al.* 2009; Cabrales *et al.* 2014) as well as C-O-C (symmetric and asymmetric) stretching mode of β (1 - 4) glycosidic bonds between the glucopyranose rings of cellulose (Wiley and Atalla 1987; Abid *et al.* 2017), respectively. These bands are followed by less intensive bands at 1380 cm⁻¹ related to CH₂ asymmetric stretching of cellulose (Liu *et al.* 1998; Cabrales *et al.* 2014) and bands at 1121 and 520 cm⁻¹ attributed to C-O-C glycosidic bond symmetric stretching (Cabrales *et al.* 2014). In addition, all other bands characteristic for the Raman vibration of cellulose macromolecules are observed in the spectra of CO+TiO₂ sample (Liu *et al.* 1998; Schenzel *et al.* 2005; Agarwal *et al.* 2009; Cabrales *et al.* 2014).

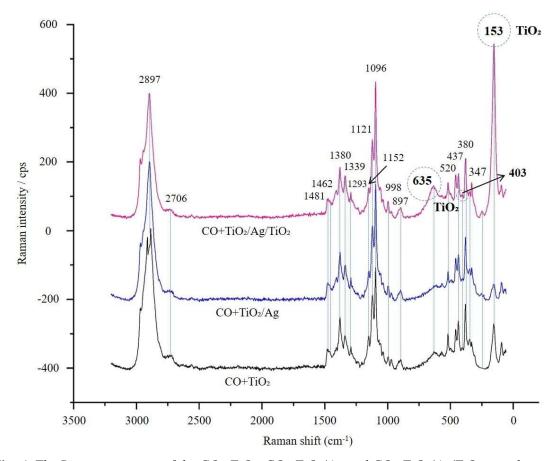


Fig. 4. The Raman spectrum of the $CO+TiO_2$, $CO+TiO_2/Ag$ and $CO+TiO_2/Ag/TiO_2$ samples.

 The strong peak appearing at 153 cm⁻¹ as well as weaker peaks at 403 and 635 cm⁻¹ following it are assigned to TiO₂ anatase Raman active modes, confirming the successful deposition of TiO₂ on cotton fibers. The band at 153 cm⁻¹ is designated to the stretching vibration of the O-Ti-O bond (vibrational E_g phonon, low-frequency) (Ohsaka *et al.* 1978; Abid *et al.* 2017). It should be noticed that these peaks are shifted relative to E_g and B_{1g} vibrations of anatase TiO₂ at 144, 399 and 639 cm⁻¹, as reported in the literature (Ohsaka 1980; Choi *et al.* 2005). Other characteristic Raman active modes of anatase TiO₂ at 513 (A_{1g}) and 519 (B_{1g}) cm⁻¹ (Ohsaka 1980; Choi *et al.* 2005) were not observed in the spectra of the CO+TiO₂ sample due to overlap with the C-O-C symmetric stretching of the glycosidic bond in cellulose macromolecules (Cabrales *et al.* 2014). Comparing the Raman spectra of the CO+TiO₂/Ag and CO+TiO₂/Ag/TiO₂ samples, a significant increase in the intensity of the bands at 153 and 635 cm⁻¹ is observed. This observation is fully in line with single- and double-loading of TiO₂ NPs in these cotton samples.

Crystalline structure of samples (CO and CO+TiO₂/Ag/TiO₂) was studied by XRD analysis. The peaks characteristic for the cellulose crystal structure are observed (Keshk et al. 2019). Obtained results showed the presence of anatase crystalline structure of TiO₂ NPs with low domain of crystallinity (Radoičić et al. 2017) and face centred cubic structure of Ag NPs (Meng 2015). XRD pattern is shown in Fig. 2 in the Supplementary Information.

3.5. Optical properties

The successful deposition of Ag NPs on the cotton fabric surface modified with TiO₂ NPs was tested by measuring diffuse reflectance electronic spectra and the corresponding spectra for CO control, CO+TiO₂/Ag and CO+TiO₂/Ag/TiO₂ samples are presented (*Fig. 5*).

The addition of Ag caused significant changes in the absorption spectra of the CO+TiO₂ sample in the visible range. The appearance of a band (shoulder) at $\lambda \sim 440$ nm in the reflectance spectra of the CO+TiO₂/Ag and CO+TiO₂/Ag/TiO₂ samples is characteristic of the SPR absorption of Ag NPs only of a few nanometres in size (Rivero *et al.* 2015). The band width is a direct consequence of Ag NPs agglomeration on the fiber surface. The lower band intensity in the CO+TiO₂/Ag/TiO₂ sample compared to the CO+TiO₂/Ag sample is an outcome of the subsequent application of TiO₂ NPs. After deposition of Ag NPs, the cotton sample appears brownish, while macroscopic observation of the sample after sequent application of TiO₂ NPs indicates a fainter hue. The obtained result strongly confirms the successful fabrication of Ag NPs and additional amounts of TiO₂ NPs on CO+TiO₂/Ag/TiO₂ samples.

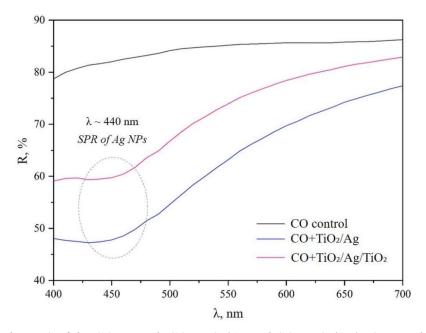


Fig. 5. The DRS of the CO control, CO+TiO₂/Ag and CO+TiO₂/Ag/TiO₂ samples.

3.6. Photocatalytic activity test

The photocatalytic efficiency of nanocomposite textile materials has been tested following the decomposition process of three organic dyes: RB, AO7 and MR, as dyes utilized in the textile industry.

Rhodamine B

497 498 499

500 501

502

503

504

505

506

507

508

509 510

511

512

513

514

515

516

517

518 519

520

521

522

523

524

525

526

The concentration changes of RB solution during illumination in the dye/fabric system were determined by measuring the absorption intensity (λ_{max}) of RB at 554 nm (Fig. 6). The obtained results manifest that ~ 30% of RB decolourization was achieved after 60 min of illumination in the presence of CO+TiO2 and CO+TiO2/Ag samples and even 50% in the presence of CO+TiO₂/Ag/TiO₂ sample, when the transition of RB to Rhodamine form occurs (Watanabe et al. 1977) (*Table 2*). Matter-of-fact, two pathways are characteristic for the RB photodegradation: 1) cleavage and destruction of the conjugated chromophore structure, followed by a decrease in absorbance while the position of the main peak remains the same and 2) a hypsochromic shift of the absorbance maximum, as a result of N-deethylation process (Ma and Yao 1998; Park and Choi 2005; Wang et al. 2008; Yu et al. 2009; Fan et al. 2012). The second scenario goes through the gradual transition of RB (N,N,N',N'-Tetraethyl-rhodamine, 554 nm) to N,N,N'-Triethyl-rhodamine (539 nm), N,N'-Diethyl-rhodamine (522 nm), N-Ethyl-rhodamine (510 nm) finally reaching Rhodamine (498 nm) as the major intermediate (Watanabe et al. 1977; Fan et al. 2012). Rhodamine B to Rhodamine blue-shift transition was observed in the case of all three nanocomposites and the suitable absorption intensities are given as an example for the CO+TiO₂/Ag sample (Fig. 6b). Furthermore, the maximum photocatalytic activity (over 90%) in the degradation process of RB was achieved with the CO+TiO₂/Ag/TiO₂ sample at a final illumination time of 300 min, when decolourization of all Rhodamine forms occurs. The obtained photocatalytic efficiency of the TiO₂ double-loaded sample was even 30% more compared to the single-loaded samples. Thus, regardless of the complex and anthraquinone-like structure of RB, which as a rule complicates photodegradation (Khataee and Kasiri 2010), the presence of certain functional groups in the RB structure enables good contact between the dye and the TiO2 catalyst. Namely, TiO₂ NPs are known to have a high affinity towards –COOH groups and O atoms in the RB crystal lattice (Goddard et al. 2012). Besides, the presence of Ag NPs (scavenger of photogenerated e which hinder e h recombination) on their surface significantly contributes to the increase of photocatalytic activity. An additional improvement of the photocatalytic properties descends from the good adsorption of Ag on the nitrogen atom of the RB molecule as well as from the weak steric hindarence that allows adequate access of Ag.

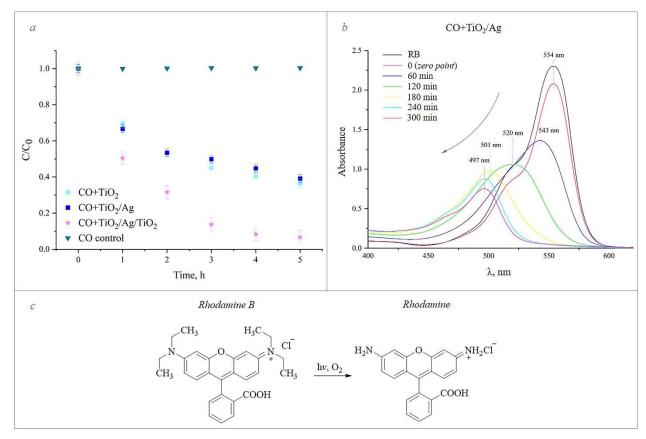


Fig. 6. The photodegradation curves (C/C₀) of Rhodamine B for the tested samples (a), absorption spectra of Rhodamine B (554 nm) to Rhodamine (497 nm) blue-shift transition for CO+TiO₂/Ag sample (b), N-deethylation process of Rhodamine B to Rhodamine (Schmid 2004) (c) and suitable wavelenghts changes during the photocatalysis of Rhodamine B (d).

Acid Orange 7

The concentration changes of the AO7 solution in the presence of the tested samples during illumination were accompanied by a variation in the intensity of the absorption spectra of AO7 at $\lambda_{\text{max}} = 485$ nm (*Fig.* 7). The photocatalytic efficiency was drastically lower than in the case of RB, as only 7 - 9% AO7 decolourization was achieved after 60 min of illumination for the CO+TiO₂ and CO+TiO₂/Ag samples, and ~ 30% for the CO+TiO₂/Ag/TiO₂ sample (*Table 2*). However, after 300 min of illumination, the photocatalytic efficiency of the CO+TiO₂/Ag/TiO₂ sample reached over 90%, which is even 50 - 60% higher than for the other samples. The worse degradation properties of AO7 compared to RB, with the exception of CO+TiO₂/Ag/TiO₂ sample, can be attributed to the differences in the chemical structure of these organic dyes (*Figs.* 6 - 8). The literature explanation for the good dye sorption and upcoming degradation of AO7 was expected due to three main factors. First of all, acidic conditions favour the electrostatic interaction between the positively charged TiO₂ NPs and the negatively charged sulfonate group of the dye molecule (Marković *et al.* 2015) *via* the formation of a bidentate inner sphere surface complex (Bauer *et al.*

1999; Bourikas *et al.* 2005). However, there is an opposite view to this claim, where the presence of the -SO₃⁻ group in AO7 is probably the origin of reduced dye-sorption to fabrics, which may consequently lead to a decrease in photocatalysis efficiency (Khataee and Kasiri 2010). A review published by *Khataeea and Kasiri* highlights the difficulties in examining the influence of the sulfonic group, due to the competitive processes described in the aforementioned study (Khataee and Kasiri 2010). Second, the presence of the -OH group in the AO7 structure and its accessibility to TiO₂ NPs favours dye degradation. In particular, the presence of -N=N- group, as a potential binding site for Ag, is also a reason for good dye sorption. Particularly, -N=N- and C-N= bonds are susceptible to photodegradation because they act as a target area near the dye chromophore in the TiO₂/Ag-mediated photodegradation system (Khataee and Kasiri 2010). However, the major steric hindrance of the -N=N- group in AO7 molecules (surrounded by two benzene rings) obstructs access of Ag to the nitrogen atom, in contrast to the RB molecules where the nitrogen atom is surrounded by -CH₂CH₃ groups (besides one benzene ring).

A multitude of parameters can affect the photodegradation of dyes using TiO₂ NPs (pH, dye type, initial dye concentration, types of dye functional groups, photocatalyst concentration, photocatalyst particle size, light intensity, temperature, the presence of electron acceptors) (Reza et al. 2017). Hence, a crucial step for efficient photocatalysis may be the adsorption of target molecules on the surface of immobilized TiO₂ or TiO₂/Ag NPs and the corresponding interactions between the functionality of those molecules and the photocatalyst surface science.

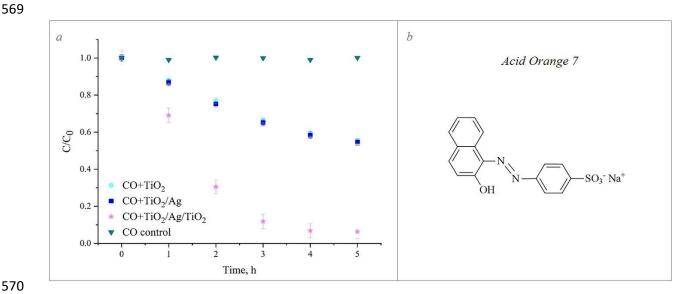


Fig. 7. The photodegradation curves (C/C_0) of Acid Orange 7 for the tested samples (a), chemical structure of Acid Orange 7 (b).

Methyl Red

577

578

579

580

581

582

583

584

585

586

587

588

589 590

591

592

593

594

595

596

597

598 599 600

601

602

603 604

The concentration changes of the MR dye solution in the presence of the tested samples during illumination were followed by intensity changes in the MR absorption spectra at $\lambda_{max} = 520$ nm (Fig. 8). Considering the obtained results, it can be noticed that a significantly shorter illumination time is required for the decolourization of the MR dye. Namely, about 35% MR decolourization was achieved after only 30 min of illumination for the CO+TiO₂ and CO+TiO₂/Ag samples and about 10% more for the CO+TiO₂/Ag/TiO₂ sample (Table 2). The most efficient photocatalyst was the CO+TiO₂/Ag/TiO₂ sample in the presence of which 90% of the MR dye was degraded in two hours. Namely, MR molecules possess a -COOH functional group as a binding site for TiO₂ NPs as well as a -N=N- group either a lone electron pair on the N atom suitable for Ag (Fig. 8). Additionally, highly acidic environment (pH_{MR} = 1.40) greatly contributes to the exceptional affinity of TiO₂ towards carboxyl group of the MR dye. The present carboxylic moiety in the MR molecule can easily react with H⁺ via the photo-Kolbe reaction resulting in a more efficient rate of photodegradation of this dye (Khataee and Kasiri 2010). The outstanding enhancing of the photocatalytic properties of the synthesized nanocomposites, in this instance, refers to the better achieved contact between TiO₂ and Ag NPs and the MR dye. Namely, the anionic nature of the dye molecules accelerates the interaction with positively charged TiO₂ NPs in an acidic medium. As in the case of previously tested dyes, the TiO2 double-loaded cotton fabric played a major role in improving the photocatalytic efficiency of the nanocomposite textile materials. Regardless of the structural dyes differences, it is evident that the mentioned distinctions can be overcome by photocatalysis mediated by TiO₂/Ag/TiO₂ NPs.

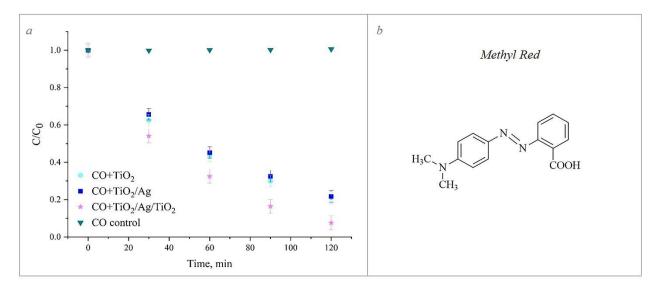


Fig. 8. The photodegradation curves (C/C_0) of Methyl Red for the tested samples (a), chemical structure of Methyl Red (b).

Table 2. The photocatalytic degradation of Rhodamine B, Acid Orange 7 and Methyl Red.

Pho	otocatalytic (degradation	of Rhodar	nine B, PD(%)		
Nanocomposite	Illumination time (min)						
	60	120	180	240	300	σ	
CO+TiO ₂	30.5	46.7	54.8	59.5	63.6	23.9	
CO+TiO ₂ /Ag	33.3	46.6	50.1	55.3	60.9	22.2	
CO+TiO ₂ /Ag/TiO ₂	49.7	68.4	86.3	91.7	93.3	35.9	
Photocatalytic degradation of Acid Orange 7, PD(%)							
Nanocomposite	Illumination time (min)						
	60	120	180	240	300	σ	
CO+TiO ₂	6.7	13.4	19.9	24.3	30.5	11.3	
CO+TiO ₂ /Ag	9.1	15.4	23.8	33.5	39.5	14.7	
CO+TiO ₂ /Ag/TiO ₂	30.9	69.5	88.2	93.1	93.6	38.8	
Photocatalytic degradation of Methyl Red, PD(%)							
Nanocomposite	Illumination time (min)						
	30	60)	90	120	σ	
CO+TiO ₂	37.5	56.	4	70.0	78.9	31.3	
CO+TiO ₂ /Ag	34.3	54.	8	67.6	78.3	31.0	
CO+TiO ₂ /Ag/TiO ₂	45.9	67.	5	83.6	92.4	36.9	

From the previous one, in the case of $CO+TiO_2$ sample for all three dyes, photocatalytic degradation under white light is observed (RB - 63.6, AO7 - 30.5, MR -PD(78.9%)). The explanation can be found in the presence of near UV light (4 - 5%) in the solar spectrum, enough for TiO_2 NPs to show a certain photocatalytic activity.

Photoinduced charge separation in $TiO_2/Ag/TiO_2$ -mediated photodegradation system induced by UV and visible light

In the sum of the obtained results, the photocatalytic performances were in the following order in terms of the samples: CO+TiO₂/Ag/TiO₂ > CO+TiO₂/Ag ≥ CO+TiO₂. As mentioned, the differences in the photodegradation performances of dyes treated with the same samples occur due to the divergent chemical structures of these molecules, and hence to the individual binding interactions between their functional groups and TiO₂/Ag NPs. Further, the CO+TiO₂/Ag/TiO₂ nanocomposite possesses the highest removal efficiency in the case of all tested dyes (> 90%), indicating its exceptional photocatalytic ability. In addition, single-layer processed samples (CO+TiO₂, CO+TiO₂/Ag) have practically the same removal efficiency of all dyes, emphasizing once more the importance of the stabilizing TiO₂ double-layer. Since the photocatalytic decolourization of CO+TiO₂/Ag and CO+TiO₂ samples is practically imperceptible, and Ag deposition generally increases dye adsorption, it can be assumed that the synthesized Ag NPs act predominantly as e⁻ traps in the examined CO+TiO₂/Ag/TiO₂ system.

The explanation for the advanced photocatalysis mediated by TiO₂/Ag/TiO₂ NPs is as follows (outlined schematically in "lower scale" in Fig. 9). Namely, semiconductive TiO2 NPs are widely recognized for their extraordinary photocatalytic properties when exposed to adequate irradiation, $\lambda < 390$ nm (*Mechanism 1, Fig. 9a*). In our previous research (Milošević *et al.* 2013, 2014, 2017) as well as in this study photogenerated e⁻ from TiO₂ NPs are used to synthesize Ag NPs on their surface. Moreover, the immobilized Ag NPs on the surface of TiO2 NPs should enhance the activity of TiO₂ photocatalyst as they behave as electron scavengers and hinder e⁻/h⁺ recombination. This e⁻ also interact with O₂ from the environment to form highly reactive superoxide (O2°) radicals, which further generate hydroxyl (OH°) radicals in the acidic medium and strongly contribute to the oxidation of the dye on the photocatalyst surface. The existence of hot-spots as well as their location at the phase boundary is already known in the literature (Sousa-Castillo et al. 2016). In order to further increase the catalytic hot-spots of such a system, one more layer of TiO2 NPs was subsequently applied. Accordingly, the synthesized Ag NPs act as electron traps and scavenge the e⁻ from the second layer of TiO₂. As the trapping of e⁻ by Ag-metal occurs at a faster rate compared to e⁻ transfer from TiO₂ to O₂ or recombination with h⁺ (Szabó-Bárdos et al. 2003; Rupa et al. 2007), as the main disadvantage of TiO2, enhanced degradation of dyes by reactive oxygen species is indeclinable. Besides the layer structures of TiO₂/Ag/TiO₂ coating, the total amount of nanocomposites has great effects on the photodegradation capability of dyes.

Conversely, upon exposure of the $TiO_2/Ag/TiO_2$ nanocomposite to visible light illumination (*Mechanism 2, Fig. 9b*), the e⁻ below the Fermi level (E_f) of Ag NPs will be excited to the surface plasmon states (E_{SPR}), leaving h⁺ below the E_f (Leong *et al.* 2014). Thereupon, the contact between Ag and TiO_2 NPs ensures e⁻ transfer from the surface plasmon states of Ag to the CB of TiO_2 . Generation of collected e⁻ occurs in the CB of TiO_2 , since the CB is an electron acceptor. Simultaneously, $O_2^{\bullet-}$ anionic radicals are formed, which further build up ${}^{\bullet}HO_2$ radicals by protonation. The combination of created ${}^{\bullet}HO_2$ radicals and trapped e⁻ results in H_2O_2 and the final

formation of photodegradation active oxygenated species such as OH• radicals. Although interference in e⁻ transfer from Ag to TiO₂ occurs due to the formation of a Schottky barrier at the metal-semiconductor interface (higher E_f of TiO₂ compared to Ag), these e⁻ are proven to be able to transfer due to their strong e⁻ oscillating collectively on the SPR excitation (Leong *et al.* 2014). Interband excitation appears, giving sufficient energy to the e⁻ to overcome the Schottky barrier at the interface (Kochuveedu *et al.* 2013; Xiao *et al.* 2013; Leong *et al.* 2014). Along these lines, e⁻ transfer to the CB of TiO₂ is initiated and leads to the enriched formation of OH• radicals, which enhances photocatalytic oxidation (Leong *et al.* 2014). Visible-light-active photocatalysts, designed based on the injection of SPR-induced e⁻ from metal NPs into the CB of TiO₂, are also briefly described in reference (Schneider *et al.* 2014). Additionally, the conceptual and detailed mechanisms of photoinduced e⁻ transfer in a semiconductor-metal-semiconductor system involving TiO₂/Ag nanocomposites are well designated in citation (Rashid *et al.* 2022). To the best of our knowledge, the lack of literature data in the field of advanced cotton-based TiO₂/Ag/TiO₂ nanocomposites is managed by the promising results obtained in this study.

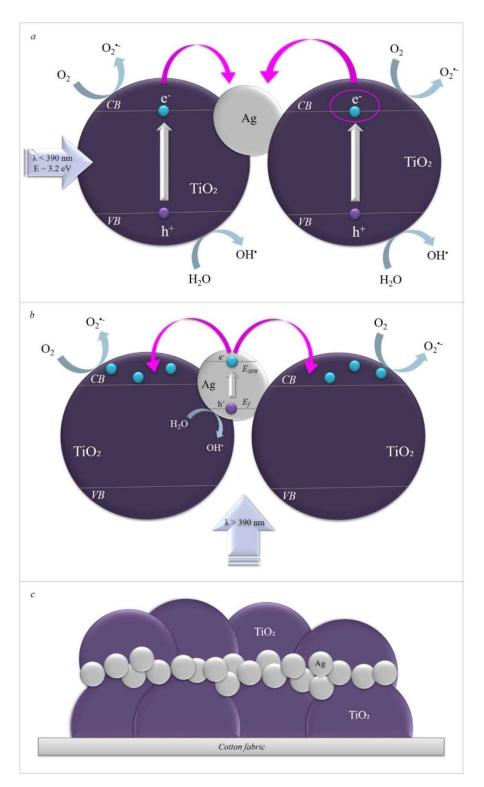


Fig. 9. The photoinduced charge separation in $TiO_2/Ag/TiO_2$ -mediated photodegradation system (UV light) - Mechanism 1 (a) photochemical processes on the surface of the synthesized nanocomposite induced by visible light - Mechanism 2 (b) $TiO_2/Ag/TiO_2$ NPs modified cotton fabric composite (c).

The presented results are consistent with the images of aliquots at specific time intervals for the tested samples and dyes (*Fig. 10*). The displayed images show all aliquots initially tested for 24 h (RB and AO7) or 240 min (MR). The final illumination time to achieve the maximum photocatalytic efficiency, which was further preserved, was subsequently adjusted to 300 min (RB and AO7) or 120 min (AO7) (*Figs. 6 - 8, Table 2*). These photographs are very informative as they show the colour changes to complete decolourization of the investigated dyes during one photodegradation test cycle. Considering that no discoloration of the dye solution was observed in the case of the control sample (*Fig. 10, row 1*), as expected, the effect of dye decolourization can be attributed to the deposited NPs. According to the literature, colour fading in the samples treated with NPs may be a direct consequence of the photocatalytic destruction of C-N= and/or -N=N-bonds, as these bonds represent sites near the chromophore that are attacked through the photodegradation action (Khataee and Kasiri 2010). The presented result clearly confirms the positive impact of the deposited TiO₂/Ag NPs on the dyes decolourization process, where the colour fading was the most pronounced for the CO+TiO₂/Ag/TiO₂ sample and the MR dye, visually proving the benefits of the TiO₂ double-layer deposition over its single processing.

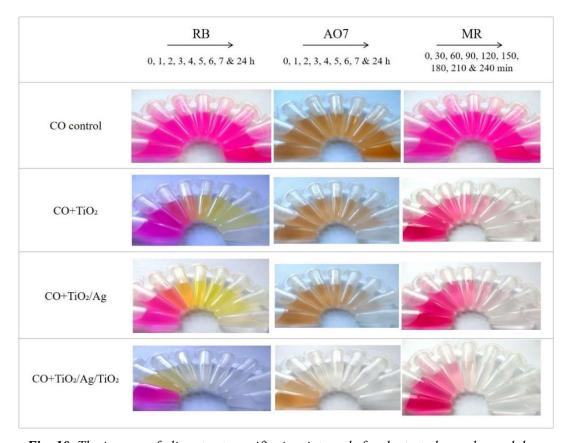


Fig. 10. The images of aliquots at specific time intervals for the tested samples and dyes.

The images of the tested samples before and after photocatalysis are shown in *Fig. 11*. In the case of control sample, coloring of the samples was observed after the completion of the illumination process, and was a consequence of color adsorption (*Fig. 11, column 1*). However, in

.

 the samples treated with NPs, only the fading of the original colour is noticeable after the completion of the sorption and photocatalytic processes. Namely, the colour fading of the nanocomposite samples appeared as a consequence of the decolourization of adsorbed dyes.

Considering the excellent photocatalytic efficiency of the tested samples, their reuse capability was approached.

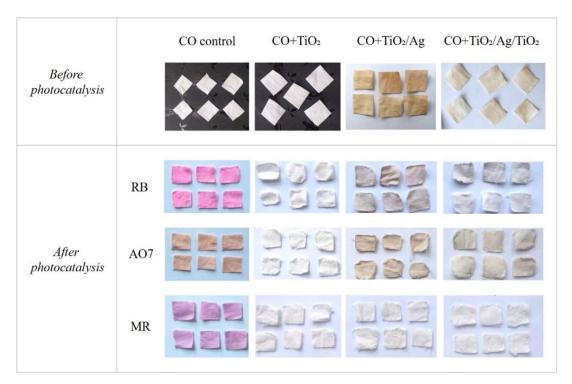


Fig. 11. The images of the tested samples before and after photocatalysis.

3.7. Reuse

Studying the photocatalytic performances, the highly desirable possibility of multiple use (reuse) of the samples was also tested through three repetitive cycles. The photocatalytic efficiency of the CO+TiO₂/Ag and CO+TiO₂/Ag/TiO₂ samples after applied reuse cycles is illustrated by the bar charts in *Fig. 12*.

As expected, the photocatalytic performances were in the following order regarding the samples: $CO+TiO_2/Ag/TiO_2 > CO+TiO_2/Ag \ge CO+TiO_2$ and in the order of the tested dyes: MR > RB > AO7. Namely, the $CO+TiO_2/Ag/TiO_2$ nanocomposite showed the highest photocatalytic efficiency after the third reuse cycle for all dyes (> 70%), in particular for MR (81.6%), once again indicating its exceptional photochemical ability. However, the photocatalytic performances of the $CO+TiO_2$ and $CO+TiO_2/Ag$ samples were practically the same after each reuse cycle for all dyes, highlighting the importance and efficiency of the mediation with TiO_2 double-layer. A slight decrease in dyes removal efficiency across cycles, when observing the same sample, was expected and consistent with literature data (Radoičić *et al.* 2017).

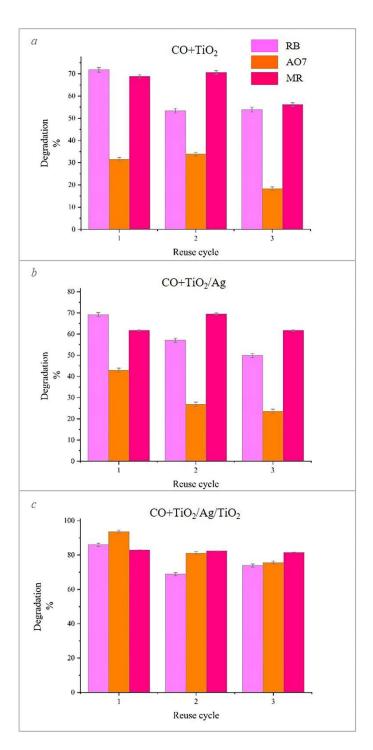


Fig. 12. The photocatalytic efficiency of the $CO+TiO_2$ (a), $CO+TiO_2/Ag$ (b) and $CO+TiO_2/Ag/TiO_2$ (c) samples after three reuse cycles (illumination time: 300 min for RB and AO7, 120 min for MR).

4. Conclusions

 This article summarized the advanced photocatalysis mediated by composite TiO₂/Ag/TiO₂ NPs deposited on cotton fabric using a simple bottom-up synthetic approach. The synthesized CO+TiO₂/Ag/TiO₂ nanocomposite with improved photocatalytic performances has been proven to be an efficient and reuse-suitable system for wastewater treatment.

The redshift of the SPR band in the UV/Vis absorption spectra of stable TiO_2/Ag NPs (d ~ 8 nm), observed by increasing the illumination time, was a consequence of the enlarged sizes of TiO_2/Ag NPs i.e. increased amount of Ag. The uniform distribution of deposited TiO_2/Ag and $TiO_2/Ag/TiO_2$ NPs (d ~ 10 nm) on the cotton fabric was confirmed by FESEM and EDX measurements, whereas the total content of Ti and Ag was 0.47 and 0.06 for CO+ TiO_2/Ag and 4.90 and 0.01 for CO+ $TiO_2/Ag/TiO_2$, respectively. The successful fabrication of Ag NPs on the surface of cotton fabric modified with TiO_2 NPs was confirmed in the diffuse reflectance spectra of the nanocomposites. Raman spectroscopy clearly established the formation of TiO_2 anatase single crystals and provided evidence of a higher amount of TiO_2 NPs deposition in the TiO_2 double-loaded sample, which was fully consistent with ICP - OES analysis. Results obtained from the XRD measurements showed the presence of anatase crystalline structure of TiO_2 NPs with low domain of crystallinity and face centred cubic structure of Ag NPs.

The exceptional photocatalytic ability, systematically examined for Rhodamine B, Acid Orange 7 and Methyl Red, was achieved with the CO+TiO₂/Ag/TiO₂ nanocomposite (> 90%). Respecting the recyclability (three cycles), the mentioned trend was retained, highlighting the significance of TiO₂ NPs double-layer modification over its single processing. In the TiO₂/Ag/TiO₂ double-layer processed sample the double quantity of TiO₂ exceeded the threshold necessary to further improve the photocatalytic performances by contributing additional binding sites for dye molecules. Since the photocatalytic activity of the CO+TiO₂/Ag and CO+TiO₂ samples was practically imperceptible, it can be assumed that the synthesized Ag NPs act predominantly as electron traps in double-loaded research system. The divergent chemical structures of the dyes implied differences in the efficiency of photocatalysis when the same samples were used.

Acknowledgments

 The research was funded by the Ministry of Science, Technological Development and Innovation of the Republic of Serbia, through agreements related to realization and financing of scientific research work at the Vinča Institute of Nuclear Sciences - National Institute of the Republic of Serbia (Contract No. 451-03-47/2023-01/200017), Institute of Technical Sciences of the Serbian Academy of Sciences and Arts (Contract No. 451-03-47/2023-01/200175) and Institute of General and Physical Chemistry (Contract no. 451-03-47/2023-01/200051).

This study is also partly supported by a Grant-in-Aid for the Cooperative Research Project of Creation of Life Innovation Materials for Interdisciplinary and International Researcher Development of the Ministry

of Education, Culture, Sports, Science and Technology (MEXT) and JSPS KAKENHI Grant Number 18K18948, Japan.

The authors would like to express their gratitude to the Dr. Maja Radetić, full professor of the Faculty of Technology and Metallurgy, University of Belgrade, Serbia, for UV/Vis reflectance spectra measurements, Dr. Gordana Ćirić-Marjanović, full professor of the Faculty of Physical Chemistry, University of Belgrade, Serbia, for the Raman spectroscopy measurements, Dr. Vladimir Pavlović, full professor of the Faculty of Agriculture, University of Belgrade, Serbia, for TEM measurements.

Author contributions

Investigation, data curation, visualization, writing – original draft MM, conceptualization, validation, writing – review & editing MR, resources, writing, review SO, resources, writing, review HA, writing, review JS, writing, review LM, Writing – review & editing, Supervision ZŠ.

Funding

This work was financially supported by the Ministry of Science, Technological Development and Innovation of Republic of Serbia (451-03-47/2023-01/200017, 451-03-47/2023-01/200175 and 451-03-47/2023-01/200051) and the Ministry of Education, Culture, Sports, Science and Technology (MEXT) and JSPS KAKENHI Grand Number 18K18948, Japan.

Declarations

Conflict of interest

The authors have no conflicts of interest to declare that are relevant to the content of this article.

Ethical approval

This article does not contain any studies with human participants or animals performed by any of the authors.

Consent to participate

All authors have participated in the writing of the manuscript and given their consent to submit the manuscript.

Consent for publication

All authors consent to the publication of the manuscript. consent was obtained from all individual participants included in the study.

814 References

815

- Abid M, Bouattour S, Ferraria AM, Conceição DS, Carapeto AP, Vieira Ferreira LF, Botelho do Rego AM,
- 817 Chehimi MM, Rei Vilar M, Boufi S (2017) Facile functionalization of cotton with nanostructured
- silver/titania for visible-light plasmonic photocatalysis. J. Colloid Interface Sci. 507:83-94.
- 819 https://doi.org/10.1016/j.jcis.2017.07.109

820

- Agarwal UP, Reiner RS, Ralph SA (2009) Determination of Cellulose | Crystallinity by FT-Raman
- Spectroscopy. In Proceeding of the 15th International Symposium on Wood, Fiber, and Pulping Chemistry:
- Oslo, Norway (June 15-18, 2009), Paper No. P-053 ISWFPC Cellulose Crystallinity.

824

- Anwer H, Mahmood A, Lee J, Kim K-H, Park J-W, Yip ACK (2019) Photocatalysts for degradation of
- dyes in industrial effluents: Opportunities and challenges. Nano. Res. 12:955-972.
- 827 <u>https://doi.org/10.1007/s12274-019-2287-0</u>

828

- Bauer C, Jacques P, Kalt A (1999) Investigation of the interaction between a sulfonated azo dye (AO7) and
- a TiO₂ surface. Chem. Phys. Lett. 307:397-406. https://doi.org/10.1016/S0009-2614(99)00518-7

831

- Bourikas K, Stylidi M, Kondarides DI, Verykios XE (2005) Adsorption of Acid Orange 7 on the surface of
- 833 titanium dioxide. Langmuir 21:9222-9230. https://doi.org/10.1021/la051434g

834

- 835 Cabrales L, Abidi N, Manciu F (2014) Characterization of developing cotton fibers by confocal Raman
- 836 microscopy. Fibers 2:285-294. https://doi.org/10.3390/fib2040285

837

- 838 Chakraborty JN (2014) 2 Colouring materials, Fundamentals and Practices in Colouration of Textiles.
- Woodhead Publishing India, New Delhi. https://doi.org/10.1016/C2014-0-03947-0

840

- Chequer FMD, de Oliveira GAR, Ferraz ERA, Cardoso JC, Zanoni MVB, de Oliveira DP (2013) Textile
- Byes: Dyeing Process and Environmental Impact. In: Günay M (ed) Eco-Friendly Textile Dyeing and
- 843 Finishing, IntechOpen, London, pp 151-176. https://doi.org/10.5772/53659

844

- Chiarello GL, Aguirre MH, Selli E (2010) Hydrogen production by photocatalytic steam reforming of
- methanol on noble metal-modified TiO₂. J. Catal. 273:182-190. https://doi.org/10.1016/j.jcat.2010.05.012

847

- 848 Choi HC, Jung YM, Kim SB (2005) Size effects in the Raman spectra of TiO₂ nanoparticles. Vib. Spectrosc.
- 849 37:33-38. https://doi.org/10.1016/j.vibspec.2004.05.006

850

- Dastjerdi R, Montazer M (2010) A review on the application of inorganic nano-structured materials in the
- modification of textiles: Focus on anti-microbial properties. Colloids Surf. B 79:5-18.
- 853 https://doi.org/10.1016/j.colsurfb.2010.03.029

854

- Eronen P, Österberg M, Jääskeläinen A-S (2009) Effect of alkaline treatment on cellulose supramolecular
- structure studied with combined confocal Raman spectroscopy and atomic force microscopy. Cellulose
- 857 16:167-178. https://doi.org/10.1007/s10570-008-9259-8

- 859 Fan Y, Chen G, Li D, Luo Y, Lock N, Jensen AP, Mamakhel A, Mi J, Iversen SB, Meng Q, Iversen BB
- 860 (2012) Highly selective deethylation of rhodamine B on TiO₂ prepared in supercritical fluids. Int. J.
- Photoenergy 2012, Article ID 173865. https://doi.org/10.1155/2012/173865

- 363 Ghime D, Ghosh P (2020) Advanced Oxidation Processes: A Powerful Treatment Option for the Removal
- of Recalcitrant Organic Compounds. In: Bustillo-Lecompte C (ed) Advanced Oxidation Processes -
- Applications, Trends, and Prospects, IntechOpen, London, pp 3-14.
- 866 <u>https://doi.org/10.5772/intechopen.90192</u>

867

- Goddard III WA, Brenner D, Lyshevski SE, Iafrate GJ (2012) Handbook of Nanoscience, Engineering, and
- 869 Technology, 3rd edn. CRC Press, Boca Raton. https://doi.org/10.1201/9781315217178

870

- 371 Julkapli NM, Bagheri S, Hamid SBA (2014) Recent advances in heterogeneous photocatalytic
- decolorization of synthetic dyes. Sci. World J. 2014, Article ID 692307.
- 873 <u>https://doi.org/10.1155/2014/692307</u>

874

- Kamat PV (2002) Photophysical, photochemical and photocatalytic aspects of metal nanoparticles. J. Phys.
- 876 Chem. B 106:7729-7744. https://doi.org/10.1021/jp0209289

877

- 878 Kapilashrami M, Zhang Y, Liu Y-S, Hagfeldt A, Guo J (2014) Probing the Optical Property and Electronic
- 879 Structure of TiO₂ Nanomaterials for Renewable Energy Applications. Chem. Rev. 114:9662-9707.
- 880 <u>https://doi.org/10.1021/cr5000893</u>

881

- 882 Keshk M.A.S, Hamdy M.S. (2019) Preparation and physicochemical characterization of zinc oxide/sodium
- cellulose composite for food packaging. Turk J Chem 43: 94 105. https://doi.org/10.3906/kim-1803-83

884

- 885 Khataee AR, Kasiri MB (2010) Photocatalytic degradation of organic dyes in the presence of
- nanostructured titanium dioxide: Influence of the chemical structure of dyes. J Mol Catal A Chem 328:8-
- 887 26. https://doi.org/10.1016/j.molcata.2010.05.023

888

- Kochuveedu ST, Jang YH, Kim DH (2013) A study on the mechanism for the interaction of light with noble
- metal-metal oxide semiconductor nanostructures for various photophysical applications. Chem. Soc. Rev.
- 891 42:8467-8493. https://doi.org/10.1039/C3CS60043B
- 892 Kuball HG, Höfer T, Kiesewalter S (2017) Chiroptical Spectroscopy, General Theory. In: Lindon JC,
- 893 Tranter GE, Koppenaal DW (eds-in-chief) Encyclopedia of Spectroscopy and Spectrometry, 3rd edn.
- Academic Press Massachusetts, Cambridge, pp 217-231.
- 895 https://doi.org/10.1016/B978-0-12-409547-2.04980-5

896

- Lellis B, Fávaro-Polonio CZ, Pamphile JA, Polonio JC (2019) Effects of textile dyes on health and the
- environment and bioremediation potential of living organisms. Biotechnol. Res. Innov. 3:275-290.
- https://doi.org/10.1016/j.biori.2019.09.001

- 901 Leong KH, Gan BL, Ibrahim S, Saravanan P (2014) Synthesis of surface plasmon resonance (SPR)
- 902 triggered Ag/TiO₂ photocatalyst for degradation of endocrine disturbing compounds. Appl. Surf. Sci.
- 903 319:128-135. https://doi.org/10.1016/j.apsusc.2014.06.153

Linsebigler AL, Lu G, Yates JT (1995) Photocatalysis on TiO₂ Surfaces: Principles, Mechanisms, and

906 Selected Results. Chem. Rev. 95:735-758. https://doi.org/10.1021/cr00035a013

907

Liu Y, Kokot S, Sambi TJ (1998) Vibrational spectroscopic investigation of Australian cotton cellulose
fibres: Part 1. A Fourier transform Raman study. Analyst 123:633-636. https://doi.org/10.1039/A707064K

910

911 Ma Y, Yao J-N (1998) Photodegradation of Rhodamine B catalyzed by TiO₂ thin films. J. Photochem.

912 Photobiol. A 116:167-170. https://doi.org/10.1016/S1010-6030(98)00295-0

913

- 914 Marković D, Šaponjić Z, Radoičić M, Radetić T, Vodnik V, Potkonjak B, Radetić M (2015)
- Sonophotocatalytic degradation of dye C.I. Acid Orange 7 by TiO₂ and Ag nanoparticles immobilized on
- orona pretreated polypropylene non-woven fabric. Ultrason Sonochem 24:221-229.
- 917 <u>https://doi.org/10.1016/j.ultsonch.2014.11.017</u>

918

- 919 Meng Y (2015) A Sustainable Approach to Fabricating Ag Nanoparticles/PVA Hybrid Nanofiber and Its
- 920 Catalytic Activity. Nanomaterials 5:1124-1135 https://doi.org/10.3390/nano5021124

921

- 922 Mihailović D, Šaponjić Z, Vodnik V, Potkonjak B, Jovančić P, Nedeljković JM, Radetić M (2011)
- 923 Multifunctional PES fabrics modified with colloidal Ag and TiO2 nanoparticles. Polym Adv Technol
- 924 22:2244-2249. https://doi.org/10.1002/pat.1752

925

- 926 Milošević M, Radoičić M, Šaponjić Z, Nunney T, Marković D, Nedeljković J, Radetić M (2013) In situ
- 927 generation of Ag nanoparticles on polyester fabrics by photoreduction using TiO₂ nanoparticles.
- 928 J. Mater. Sci. 48:5447 5455. https://doi.org/10.1007/s10853-013-7338-1

929

- 930 Milošević M, Radoičić M, Šaponjić Z, Nunney T, Deeks C, Lazić V, Mitrić M, Radetić T, Radetić M (2014)
- 931 In situ photoreduction of Ag⁺-ions by TiO₂ nanoparticles deposited on cotton and cotton/PET fabrics.
- 932 Cellulose 21:3781 3795. https://doi.org/10.1007/s10570-014-0373-5

933

- 934 Milošević M, Šaponjić Z, Nunney T, Deeks C, Radoičić M, Mitrić M, Radetić T, Radetić M (2017) In situ
- photoreduction of Ag⁺-ions on the surface of titania nanotubes deposited on cotton and cotton/PET fabrics.
- 936 Cellulose 24:1597-1610. https://doi.org/10.1007/s10570-017-1207-z

937

- 938 Montazer M, Behzadnia A, Pakdel E, Rahimi MK, Moghadam MB (2011) Photo induced silver on nano
- titanium dioxide as an enhanced antimicrobial agent for wool. J. Photochem. Photobiol. B, Biol. 103:207-
- 940 214. https://doi.org/10.1016/j.jphotobiol.2011.03.009

941

- 942 Morones JR, Elechiguerra JL, Camacho A, Holt K, Kouri JB, Ramírez JT, Yacaman MJ (2005) The
- bactericidal effect of silver nanoparticles. Nanotechnology 16:2346-2353.
- 944 https://doi.org/10.1088/0957-4484/16/10/059

945

- Ohsaka T, Izumi F, Fujiki Y (1978) Raman spectrum of anatase, TiO₂. J Raman Spectrosc 7:321-324.
- 947 <u>https://doi.org/10.1002/jrs.1250070606</u>

- Ohsaka T (1980) Temperature dependence of the Raman spectrum in anatase TiO₂. J. Phys. Soc. Jpn.
- 950 48:1661-1668. https://doi.org/10.1143/JPSJ.48.1661

- Park H, Choi W (2005) Photocatalytic reactivities of Nafion-coated TiO₂ for the degradation of charged organic compounds under UV or visible light. J. Phys. Chem. B 109:11667-11674.
- 954 https://doi.org/10.1021/jp051222s

955

- Radetić M (2013a) Functionalization of textile materials with TiO₂ nanoparticles. J. Photochem. Photobiol.
- 957 C 16:62-76. https://doi.org/10.1016/j.jphotochemrev.2013.04.002

958

- Radetić M (2013b) Functionalization of textile materials with silver nanoparticles. J. Mater. Sci. 48:95-107.
- 960 https://doi.org/10.1007/s10853-012-6677-7

961

- 962 Radoičić M, Ćirić-Marjanović G, Spasojević V, Ahrenkiel P, Mitrić M, Novaković T, Šaponjić Z (2017)
- 963 Superior photocatalytic properties of carbonized PANI/TiO₂ nanocomposites. Appl. Catal. B 213:155-166.
- 964 https://doi.org/10.1016/j.apcatb.2017.05.023

965

- Rajh T, Nedeljković J, Chen LX, Tiede DM, Thurnauer MC (1998) Photoreduction of copper on TiO2 nanoparticles modified with polydentate ligands. J. Adv. Oxid. Technol. 3:292-298.
- 968 https://doi.org/10.1515/jaots-1998-0314

969

- 970 Rashid MM, Tomšič B, Simončič B, Jerman I, Štular D, Zorc M (2022) Sustainable and cost-effective
- 971 functionalization of textile surfaces with Ag-doped TiO₂/polysiloxane hybrid nanocomposite for UV
- protection, antibacterial and self-cleaning properties. Appl. Surf. Sci. 595, Article ID 153521.
- 973 https://doi.org/10.1016/j.apsusc.2022.153521

974

- 975 Reza KM, Kurny A, Gulshan F (2017) Parameters affecting the photocatalytic degradation of dyes using
- 976 TiO₂: a review. Appl. Water Sci. 7:1569-1578. https://doi.org/10.1007/s13201-015-0367-y

977

- 978 Rivero PJ, Urrutia A, Goicoechea J, Arregui FJ (2015) Nanomaterials for functional textiles and fibers.
- 979 Nanoscale Res. Lett. 10, Article ID 501. https://doi.org/10.1186/s11671-015-1195-6

980

- 981 Rupa AV, Manikandan D, Divakar D, Sivakumar T (2007) Effect of deposition of Ag on TiO₂ nanoparticles
- on the photodegradation of Reactive Yellow-17. J. Hazard. Mater. 147:906-913.
- 983 <u>https://doi.org/10.1016/j.jhazmat.2007.01.107</u>
- 984 Schenzel K, Fischer S, Brendler E (2005) New method for determining the degree of cellulose | Crystallinity
- 985 by means of FT Raman spectroscopy. Cellulose 12:223-231. https://doi.org/10.1007/s10570-004-3885-6

986

- 987 Schmid G (2004) Nanoparticles: From Theory to Application. Wiley-VCH Verlag GmbH & Co. KGaA,
- 988 Weinheim. https://doi.org/10.1021/ja040954f

989

- 990 Schneider J, Matsuoka M, Takeuchi M, Zhang J, Horiuchi Y, Anpo M, Bahnemann DW (2014)
- 991 Understanding TiO₂ Photocatalysis: Mechanisms and Materials. Chem. Rev. 114:9919-9986.
- 992 https://doi.org/10.1021/cr5001892

- 994 Sousa-Castillo A, Comesaña-Hermo M, Rodriguez-Gonzalez B, Pérez-Lorenzo M, Wang Z, Kong X-T,
- 995 Govorov AO, Correa-Duarte MA (2016) Boosting Hot Electron-Driven Photocatalysis through Anisotropic
- 996 Plasmonic Nanoparticles with Hot Spots in Au-TiO₂ Nanoarchitectures. J. Phys. Chem. C 120:11690-
- 997 11699. https://doi.org/10.1021/acs.jpcc.6b02370

- 999 Szabó-Bárdos E, Czili H, Horváth A (2003) Photocatalytic oxidation of oxalic acid enhanced by silver 1000 deposition on a TiO₂ surface. J. Photochem. Photobiol. A 154:195-201.
- 1001 https://doi.org/10.1016/S1010-6030(02)00330-1

1002

- Wang Q, Chen C, Zhao D, Ma W, Zhao J (2008) Change of adsorption modes of dyes on fluorinated TiO₂ and its effect on photocatalytic degradation of dyes under visible irradiation. Langmuir 24:7338-7345.
- 1005 <u>https://doi.org/10.1021/la800313s</u>

1006

Watanabe T, Takizawa T, Honda K (1977) Photocatalysis through excitation of adsorbates. 1. Highly efficient N-deethylation of rhodamine B adsorbed to cadmium sulphide. J. Phys. Chem. 81:1845-1851. https://doi.org/10.1021/j100534a012

1010

- 1011 Wiley JH, Atalla RH (1987) Band assignments in the Raman spectra of celluloses. Carbohydr. Res.
- 1012 160:113-129. https://doi.org/10.1016/0008-6215(87)80306-3

1014

- Xiao M, Jiang R, Wang F, Fang C, Wang J, Yu JC (2013) Plasmon-enhanced chemical reactions. J. Mater.
- 1016 Chem. A 1:5790-5805. https://doi.org/10.1039/C3TA01450A
- 1017 Yaseen DA, Scholz M (2019) Textile dye wastewater characteristics and constituents of synthetic effluents:
- a critical review. Int. J. Environ. Sci. Technol. 16:1193-1226. https://doi.org/10.1007/s13762-018-2130-z

1019

- 1020 Yu K, Yang S, He H, Sun C, Gu C, Ju Y (2009) Visible light-driven photocatalytic degradation of
- rhodamine B over NaBiO₃: Pathways and mechanism. J. Phys. Chem. A 113:10024-10032.
- 1022 <u>https://doi.org/10.1021/jp905173e</u>

1023

Zhang X, Jin M, Liu Z, Tryk DA, Nishimoto S, Murakami T, Fujishima A (2007) Superhydrophobic TiO₂
surfaces: Preparation, photocatalytic wettability conversion, and superhydrophobic-superhydrophilic
patterning. J. Phys. Chem. C 111:14521-14529. https://doi.org/10.1021/jp0744432

1027 1028

....

1029

1030 Figure Captions

- 1032 Fig. 1. TEM micrographs of colloidal TiO₂ (a) and TiO₂/Ag NPs (b) and the appropriate particle size
- distributions (c and d).
- 1034 Fig. 2. Absorption spectra of TiO₂/Ag NPs colloidal dispersion for different illumination times.
- 1035 Fig. 3. FESEM micrographs of cotton fiber (CO control) and cotton fibers coated with TiO₂/Ag.

- and TiO₂/Ag/TiO₂ NPs along with their respective EDX spectra.
- 1037 **Fig. 4.** Raman spectra of the CO+TiO₂, CO+TiO₂/Ag and CO+TiO₂/Ag/TiO₂ samples.
- 1038 Fig. 5. Diffuse reflectance spectra of the CO control, CO+TiO₂/Ag and CO+TiO₂/Ag/TiO₂ samples.
- 1039 Fig. 6. Photodegradation curves (C/C0) of Rhodamine B for the tested samples (a), absorption spectra of
- Rhodamine B (554 nm) to Rhodamine (497 nm) blue-shift transition for CO+TiO₂/Ag sample (b), N-
- deethylation process of Rhodamine B to Rhodamine (Schmid 2004) (c) and suitable wavelengths changes
- during the photocatalysis of Rhodamine B (d).
- 1043 Fig. 7. Photodegradation curves (C/C0) of Acid Orange 7 for the tested samples (a), chemical structure of
- 1044 Acid Orange 7 (b).
- Fig. 8. Photodegradation curves (C/C0) of Methyl Red for the tested samples (a), chemical structure of
- 1046 Methyl Red (b).
- Fig. 9. Photoinduced charge separation in TiO₂/Ag/TiO₂-mediated photodegradation system (UV light) -
- Mechanism 1 (a) photochemical processes on the surface of the synthesized nanocomposite induced by
- visible light Mechanism 2 (b) TiO₂/Ag/TiO₂ NPs modified cotton fabric composite (c).
- 1050
- 1051 Fig. 10. The images of aliquots at specific time intervals for the tested samples and dyes.
- 1052 Fig. 11. The images of the tested samples before and after photocatalysis.
- Fig. 12. Photocatalytic efficiency of the CO+TiO₂ (a), CO+TiO₂/Ag (b) and CO+TiO₂/Ag/TiO₂ (c)
- samples after three reuse cycles (illumination time: 300 min for RB and AO7, 120 min for MR).
- **Table 1.** Surface elemental composition of nanocomposites based on EDX analysis.
- **Table 2.** Photocatalytic degradation of Rhodamine B, Acid Orange 7 and Methyl Red.